

## TRENCH HEATERS FH



**FOR HEATING** 



FAN ASSISTED

- 36 models
- Stainless steel casings
- Remarkably low noise level
- Tested according to EN 16430 in independent accredited laboratory
- 10 year warrany for casings and heat exchangers
- Fans with most economical and quiet ECtype motors
- Excelent compatibility with heat pumps and condensate boilers
- Max operating pressure 25 bar
- Possibility to control up to 30 units with 1 thermostat
- Highly efficient and economic copperaluminium heat exchangers
- Safe voltage of fans 24V (DC)
- Supply air filters are in standard set
- Reversible reinforced profile grilles
- All fixing brackets and bolts have sound proofing elements
- Possibility to change level of casing at any time during exploitation (when installed in raised floors)







# TRENCH HEATERS **FH**

**Small but full of energy**, FH trench heaters **with fans** will fill your room with pleasant warmth even in the coldest winters.

**Quiet and extremely economical EC fans** increase convection efficiency more than 4 times, almost without any sound.

Due to **extremely low inertia**, can quickly increase and precisely maintain the set room temperature, providing the room with exactly as much heat as you require just when it is required.

Create an effective warm air curtain for large windows, without allowing cold to penetrate the premises. The **heat is perfectly distributed** throughout the room.

Operates very well with **low-temperature heat sources**, such as heat pumps or condensing boilers.

Fully integrated into the floor, and therefore **do not impede free passage**.

**Perfect for any interior**, as the only visible element is the grill, the material and colour of which matches floor covering.

May be walked on and can easily withstand the weight of a number of adults.

Supplied with a stainless steel casings and copper-aluminium heat exchangers, to ensure they remain extremely reliable over the long-term.





# 10-year warranty for the casings and heat exchangers

We are confident in the longevity of our housings and heat exchangers; therefore, we provide them with a 10-year guarantee.



#### Tested according to EN16430

The outputs of all products manufactured by Konveka have been tested by independent accredited laboratories according to the latest standards.

With us, 1 kW means 1 kW.



### Fans with EC technology

All Konveka forced convection devices are equipped with fans that employ **EC technology**. This is far superior to AC technology, as the fans:

- 1. Are **7 times more economical**.
- 2. Brushless motors are more durable and are **maintenance-free**.
- 3. Speed is **adjustable stepless**, using only as much power as required.
  - 4. Starting currents do not exceed the operating currents.
    - 5. Minimum rotation speed is 10% (out of max.)



# Work perfectly with low-temperature energy carriers

Due to their high efficiency, FH are very suitable for operating with low-temperature energy carriers, such as heat pumps and condensing boilers.



#### Sound insulation

All the supporting parts have sound-insulating elements, to prevent the spread of sound to the premises below.



#### **Especially quiet operation**

We have achieved exceptionally low noise levels using **extremely quiet EC fans** and by the **optimisation** of their **rotational speed** and **design** of the devices.



All body parts are made of stainless steel
Stainless steel provides 100% corrosion protection for an indefinite time. It is also 54%
stronger and 45% harder than carbon steel,
so it can withstand loads during transportation, installation, and operation.



### Reinforced casings

As a standard, the FH convector casings are equipped with:

- 1. **Stiffening elements** to maintain the pressure of the concrete from 2 to 3 pcs, depending on the length of the casing.
- 2. M10 **support screws** to withstand the vertical load from 4 to 12 pcs.
- 3. Mounting **brackets** for attaching the casing to the floor 4 pcs.

These structural elements, together with the strong casing material, ensure their stable shape during installation, transportation and operation.



# Maximum operating pressure – 25 bar

All the devices are **factory-tested** for leaks at a pressure of **30 bar**. The maximum maintained pressure (strength limit) is **110 bar**. Konveka devices easily withstand hydraulic tests, hydraulic shocks and can be installed in extremely tall buildings.

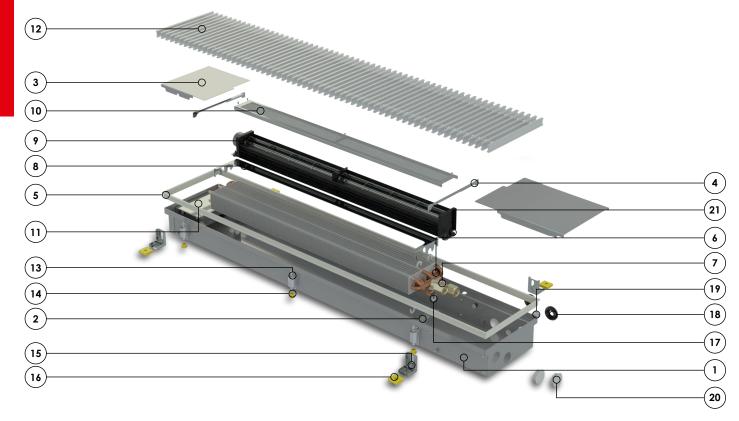


#### Safe operating voltage of fans

The operating voltage of all fans is 24V DC.
This voltage is safe for humans.



# STANDARD SET



- (1) Stainless steel casing
- 2 Brackets for heat exchanger
- (3) Hydraulic connections cover
- Casing's stiffening elements
- Anodized aluminium frame; colour matches the colour of grille
- **6** Copper aluminium heat exchanger
- 7 Air vent
- 8 Air guiding element
- 9 Fan with EC motor
- (10) Air filter
- (11) Control box (optional)
- 12 Protective decorative grille (optional)
- Height adjustment and vertical load supporting bolts

- (14) Noise isolating elements for adjusting screws
- (15) Casing fixing to the floor brackets
- (16) Noise isolation elements for floor brackets
- (17) Heat exchanger fixing protecting elements
- (18) Pipe sealing and protection elements
- (19) Cable sealing and protection elements
- 20 Plugs for unused casing holes
- (21) Vibration dampers for fan

All fasteners required for installation

Installation manual

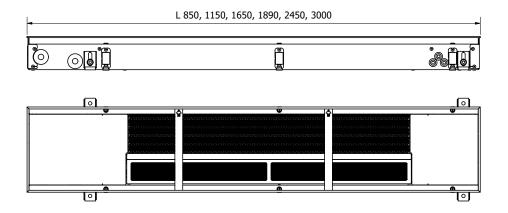
5-layer, 2 parts cardboard box, additionally used for device protecting during installation and construction works

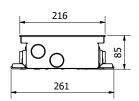


# OVERVIEW

FH4-H		•••••	6
6 models			
Lengths	85, 115, 165, 189	9, 245 and 300 cm	
Width		21,6 cm	
Height		8,5 cm	
Average heat	output	2009 W/m	
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# TECHNICAL DATA

Length Thread of hydr. connections 850-3000 mm G 1/2" Thread type of hydr. connections Width 216 mm inner Height = installation height Side of the hyd. connections 85 mm left Operating pressure Type of fan motors EC 25 bar Fan operating voltage Operating temperature 2 - 120°C 24V DC Fan speed control voltage 0 - 10V

### EN16430 certified outputs

Fan speed	90/70/20°C Δt = 60°C	T5/65/20°C Δt = 50°C	55/45/20°C Δt = 30°C	Sound pressure level, dB(A)	Max. air flow, m³/h	No. of fans, pcs.	Max el. current, A	Max power consump- tion, W	Water flow, I/h	
FH4-H 8	FH4-H 85									
100%	1 372	1 148	698	35	162		0.16	3.8		
80%	1 144	957	582	24	126		0.13	3.1		
60%	887	742	451	19	96	1	0.10	2.3	101	
40%	601	503	306	17	66		0.06	1.5		
20%	286	240	146	-	30		0.03	0.8		
FH4-H 1	FH4-H 115									
100%	2 375	1 988	1 208	36	276		0.25	6.0		
80%	1 980	1 658	1 007	26	216		0.20	4.8		
60%	1 536	1 285	781	20	162	1	0.15	3.6	175	
40%	1 041	871	529	18	108		0.10	2.4		
20%	496	415	252	-	52		0.05	1.2		
FH4-H 1	FH4-H 165									
100%	4 095	3 428	2 083	37	474		0.38	9.1		
80%	3 414	2 858	1 737	27	372		0.30	7.3		
60%	2 647	2 216	1 346	21	288	1	0.23	5.5	301	
40%	1 794	1 502	912	19	198		0.15	3.6		
20%	855	715	435	-	97		0.08	1.8		



Fan	Heat output, W			Sound	Max. air		Max el.	Max power	Water	
speed	90/70/20°C Δt = 60°C	75/65/20°C Δt = 50°C	55/45/20°C Δt = 30°C	pressure level, dB(A)	flow, m³/h	fans, pcs.	current, A	consump- tion, W	flow, I/h	
FH4-H 1	FH4-H 189									
100%	4 958	4 150	2 522	38	552		0.50	12.0		
80%	4 134	3 460	2 103	28	432		0.40	9.6		
60%	3 205	2 683	1 630	21	324	2	0.30	7.2	365	
40%	2 172	1 818	1 105	19	216		0.20	4.8		
20%	1 035	866	526	-	104		0.10	2.4		
FH4-H 2	FH4-H 245									
100%	6 678	5 590	3 397	40	750		0.63	15.1		
80%	5 568	4 661	2 832	30	588		0.50	12.1		
60%	4 317	3 614	2 196	23	450	2	0.38	9.1	491	
40%	2 962	2 449	1 488	20	306		0.25	6.0		
20%	1 394	1 167	709	18	149		0.13	3.0		
FH4-H 3	FH4-H 300									
100%	8 417	7 046	4 281	41	948		0.76	18.2		
80%	7 018	5 875	3 570	31	744		0.61	14.6		
60%	5 441	4 555	2 768	24	576	2	0.46	10.9	619	
40%	3 688	3 087	1 876	21	396		0.30	7.3		
20%	1 757	1 471	894	19	194		0.15	3.6		

Heat outputs at specific temperatures are available in Selection tables at www.konveka.com

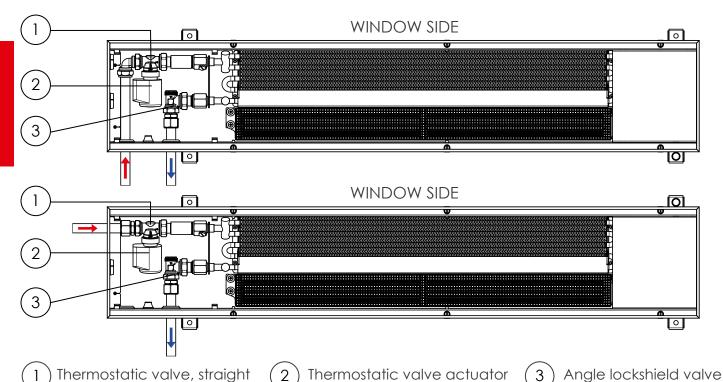
#### **Pressure losses**

Length, cm	MAX flow, I/h	MAX power, W	Formulas for pressure losses, Pa	MAX pressure losses, Pa
85	99	1 148	0,41 x (-0,00006 x q <sup>3</sup> + 0,04893 x q <sup>2</sup> - 0,69919 x q - 8,14817)	140
115	171	1 988	0,71 x (-0,00006 x q <sup>3</sup> + 0,04893 x q <sup>2</sup> - 0,69919 x q - 8,14817)	712
165	295	3 428	1,22 x (-0,00006 x q <sup>3</sup> + 0,04893 x q <sup>2</sup> - 0,69919 x q - 8,14817)	3 025
190	357	4 150	1,48 x (-0,00006 x q <sup>3</sup> + 0,04893 x q <sup>2</sup> - 0,69919 x q - 8,14817)	4 741
245	481	5 590	2,00 x (-0,00006 x q <sup>3</sup> + 0,04893 x q <sup>2</sup> - 0,69919 x q - 8,14817)	8 638
300	606	7 046	2,52 x (-0,00006 x q³ + 0,04893 x q² - 0,69919 x q - 8,14817)	10 530

q - Flow of energy carrier (I/h)



## **EXAMPLE OF CONNECTIONS**



### **INSTALLATION FEATURES**

- Side with heat exchanger is always mounted closer to the window (wall)
- Energy carrier supply pipes has to be connected to heat exchangers connectors which are further from the fans
- Energy carrier outlet pipes has to be connected to heat exchangers connectors which are closer to the fans
- Height of the device can be adjusted at any time of exploitation (when installed in raised floor)

# ORDER CODE

Туре	Length, cm	Example
FH4-H	115	FH4-H 115



# **ACCESSORIES**

#### THERMOSTATIC VALVE TVS15

Controls flow of energy carrier. Controled by thermal actuator A24NC



Controls flow with thermoelectric actuator

Provides possibility to close flow and disconnect heat exchanger from heating system without draining

DN15 Kvs = 2,00

#### LOCKSHIELD VALVE (STRAIGHT) LS15

Opens, closes or limits flow of energy carrier



For energy carrier opening, closing and presetting of maximal flow

Provides possibility to close flow and disconnect heat exchanger from heating system without draining

DN15 Kvs = 1,74DN20 Kvs = 1,93

### LOCKSHIELD VALVE (ANGLE) LA15

Opens, closes or limits flow of energy carrier



For energy carrier opening, closing and presetting of maximal flow

Provides possibility to close flow and disconnect heat exchanger from heating system without draining

DN15 Kvs = 1,74DN20 Kvs = 1,93

#### THERMOSTATIC VALVE ACTUATOR A24NC

Opens / closes thermostatic valve. Controled by room thermostat TW24



Opening/closing of thermostatic valves (ON/OFF)

Thermoelectric

Opened/Closed indicator

Voltage 24V DC

#### ROOM THERMOSTAT TW24

Controls thermal actuator A24NC and fans according to preset room temperature



For maintaining the set room temperature

Day/night and weekly temperature programmes

Accuracy of temperature control ± 0.5°C

Power supply of 24V DC

Stepless fan rotating speed control, 0–10 V

Valve actuator control (ON/OFF)

Backlit LED display

#### ELECTRIC CONTROL BOX CB20

For power supply of fans, actuators A24NC and room thermostat TW24



Can be installed inside convector's casina

Ensures easy and fast connection between convector and room thermostat

24V DC power supply included

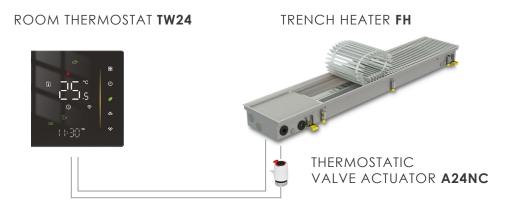
El. connectors for fast connection of the cables included

### ORDER CODES

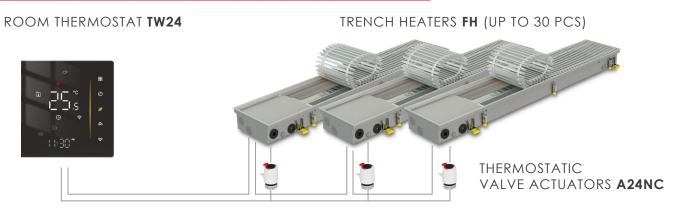
Accessory	Order code
Thermostatic valve	TVS15
Thermostatic valve actuator	A24NC
Lockshield valve (angle)	LA15
Lockshield valve (straight)	LS15
Room thermostat	TW24
Electric control box	CB20



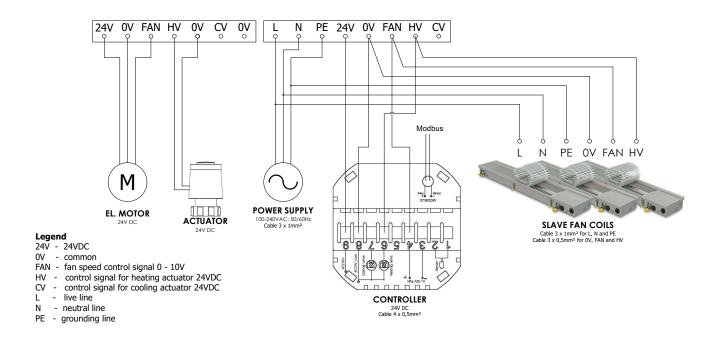
## CONNECTING ONE **FH** TO ROOM THERMOSTAT



### CONNECTING MULTIPLE FH TO ROOM THERMOSTAT



### WIRING DIAGRAM

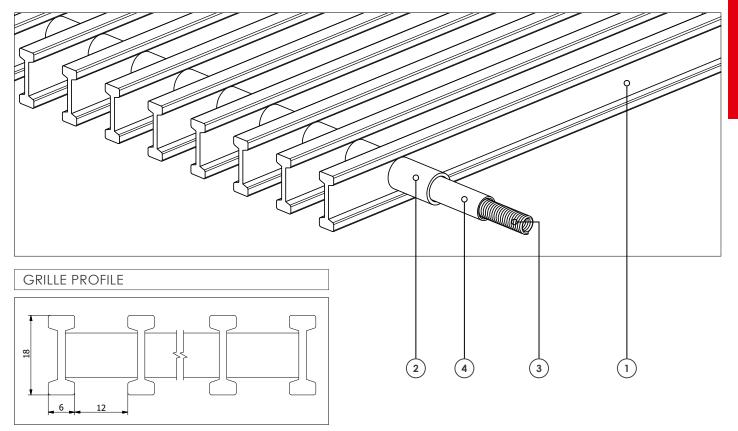


- Trench heaters installed in the same room are controlled based on Master–Slave principle
- Speed of fans are controlled 0–10 V by room thermostat. Voltage – 24VDC
- Valve actuators are controlled ON/OFF by room thermostat. Voltage – 24VDC
- Up to 30 trench heaters can be controlled with one room thermostat TW24



# GRILLES

# ALUMINIUM ROLL-UP GRILLES



- 1 Aluminium profile
  - made of anodized aluminium
  - reinforced reversable double T profile

## (2) Spacers

- made of anodized aluminium
- does not shrink or crack when exposed on UV or heat
- the colour is exactly the same as colour of profiles
- 3 Spring
- 4 Flexible protective pipe







### **ALUMINIUM LINEAR GRILLES**



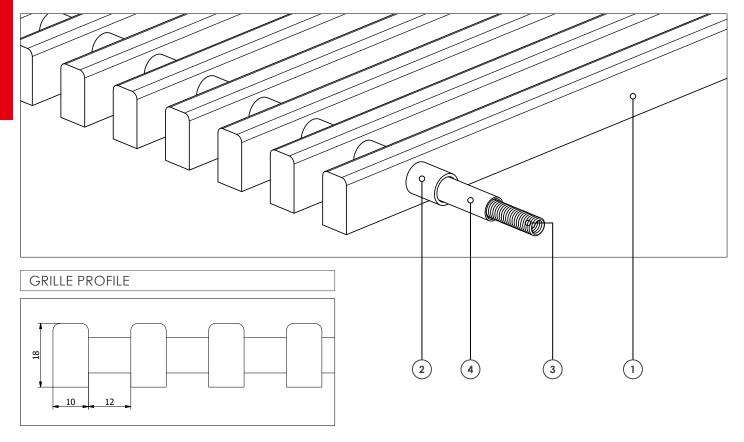


BROWN (AL 10)





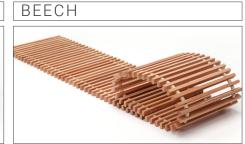
# WOODEN ROLL-UP GRILLES



- 1) Wooden profile
  - made of solid wood
- 2 Spacers
  - made of anodized aluminium
  - does not shrink or crack when exposed on UV or heat
- 3 Spring
- 4 Flexible protective pipe







# ORDER CODE FOR GRILLES

Туре	Length, cm	Width, cm	Material	Example
GR	115	21,6	ALS	GR 115-21,6 ALS



# ABOUT KONVEKA

Konveka is a **full production cycle convector manufacturing company** engaged in this activity **since 2005**. The range of products we develop and manufacture is wide: from simple natural convection convectors to complex devices with fans for heating, cooling and ventilation.

Konveka is a manufacturer of high-quality and reliable convectors:

- We provide a 5 10 year warranty for all our products (except their electrical part) without any additional warranty extension fees.
- The capacities of all our products are determined by independent accredited laboratories according to current standards. With us, 1kW means 1kW.
- We do not use cheap, unapproved solutions or use unreliable materials when designing and manufacturing our devices.

Although we operate in a highly competitive international market, we are at the forefront where quality, durability and reliability are valued.

We are well known in **Eastern and Western Europe**, **Scandinavia**, **North America and Central Asia**. Konveka products can be seen in many prestigious buildings around the world: administrative buildings, shopping malls, airports, restaurants, theaters, universities, hotels, apartment buildings and individual homes. Visit our website www.konveka.com for more information.

Konveka consistently wins **national awards** (see below) for **reliability**, **consistency and business growth**.

Our slogan - "More than you expected" reflects the quality of our products and technical solutions, which often exceed customer expectations. We value our customers and are happy to be a part of their successful business.





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www.konveka.com